



SPECIFICATIONS FOR REFOND SURFACE MOUNT LED

Model: **RF-OURA52TS-CF-Y**

Company Name: _____

Confirmed By
Customer: _____

DATE: _____

深圳市瑞豐光電子有限公司

SHENZHEN REFOND OPTOELECTRONICS CO.,LTD.

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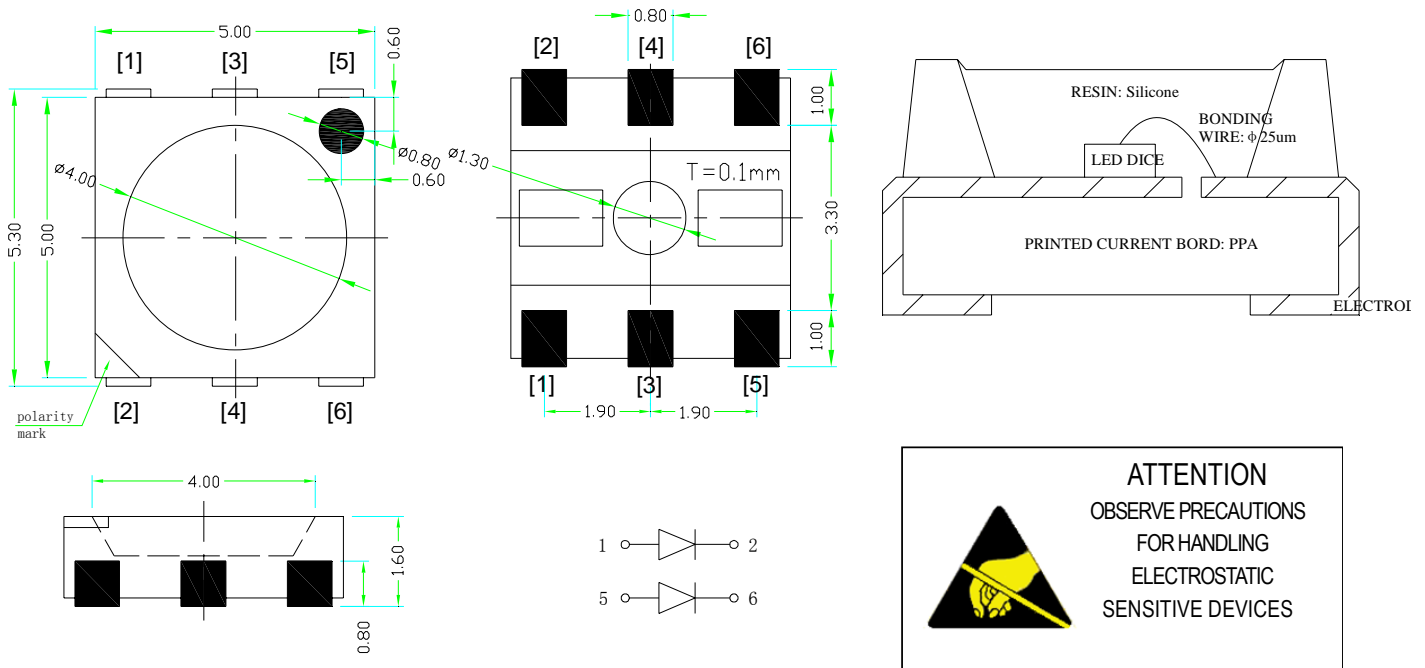
FAX:0755-29675111

<http://www.refond-led.com>

Feature

- ◆ Viewing angle:120 deg
- ◆ The materials of the LED dice is AlGaInP
- ◆ 5.30mm×5.00mm×1.60mm SMT-LED
- ◆ RoHS compliant lead-free soldering compatible

Package Outline



NOTES:

1. All dimensions are in millimeters (inches);
2. Tolerances are $\pm 0.2\text{mm}$ (0.008inch) unless otherwise noted.

| | | | | | |
|--------------|--|-------------|--|--------------|--|
| APPROVED BY: | | CHECKED BY: | | PREPARED BY: | |
| DATE: | | DATE: | | DATE: | |

Absolute maximum ratings at Ta=25°C

| Parameter | Symbol | Value | Unit |
|-----------------------------|-----------------|-----------|------|
| Power dissipation | Pd | 72 X 2 | mW |
| Forward current | If | 30 X 2 | mA |
| Reverse voltage | Vr | 5 | V |
| Operating temperature range | Top | -40 ~+100 | °C |
| Storage temperature range | Tstg | -40~+100 | °C |
| Pulse Forward Current | I _{fp} | 100 | mA |
| Electrostatic Discharge | ESD | 2000(HBM) | V |

Electro-optical characteristics at Ta=25°C

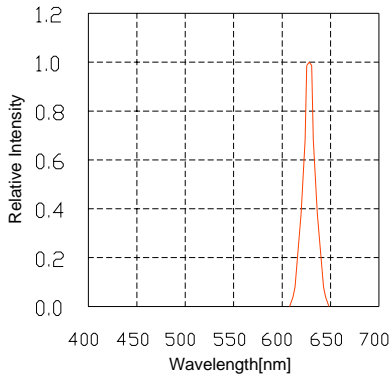
| Parameter | Test Condition | Symbol | Value | | | Unit |
|-------------------------------------|----------------|------------------|-------|------|------|---------|
| | | | Min. | Typ. | Max. | |
| Wavelength at peak emission | If=20mA | λ_{peak} | -- | -- | -- | nm |
| Spectral Half bandwidth | If=20mA | $\Delta\lambda$ | -- | 15 | -- | nm |
| Forward voltage | If=20mA | Vf | 1.8 | -- | 2.4 | V |
| Dominant wavelength | If=20mA | λ_d | 620 | -- | 630 | nm |
| Luminous intensity | If=20mA | I _v | 330 | -- | 560 | mcd |
| Viewing angle at 50% I _v | If=20mA | 2 θ 1/2 | -- | 120 | -- | Deg |
| Reverse current | Vr=5V | I _r | -- | -- | 10 | μ A |

NOTE: (Tolerance: I_v \pm 10%, λ_d \pm 2nm, Vf \pm 0.05V) IFP Condition: Pulse Width \leq 10msec. and Duty \leq 1/10.

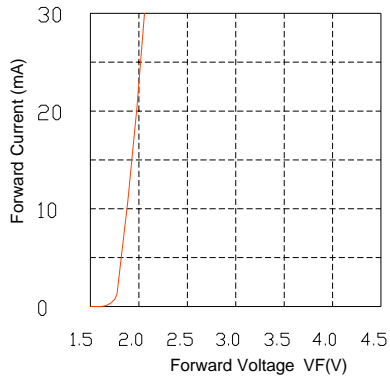
Typical optical characteristics curves

Spectral Distribution

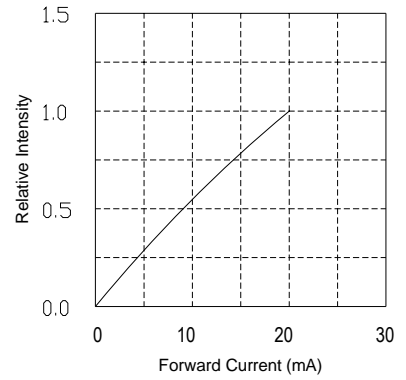
Relative Intensity vs. Wavelength (Ta=25°C)



Forward Voltage vs. Forward Current (Ta=25°C)

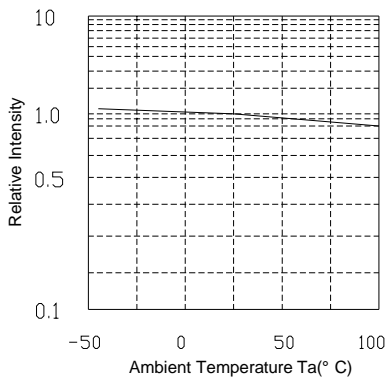


Relative Intensity vs. Forward Current (Ta=25°C)

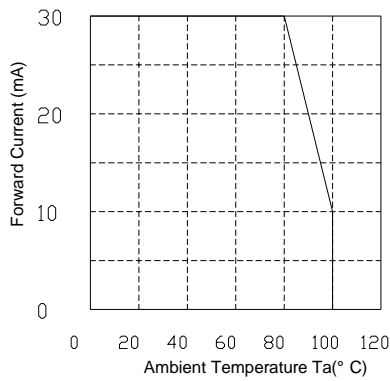


Derating

Relative Intensity vs. Ambient Temperature



Ambient Temperature vs. Maximum Forward Current



Forward Current vs. Chromaticity (Ta=25°C)

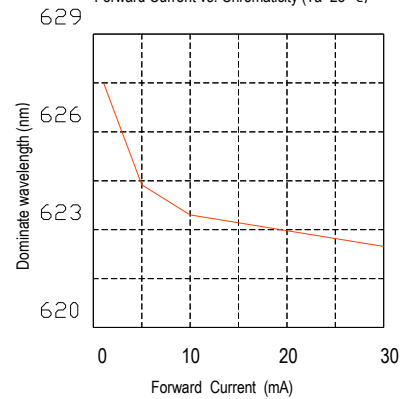
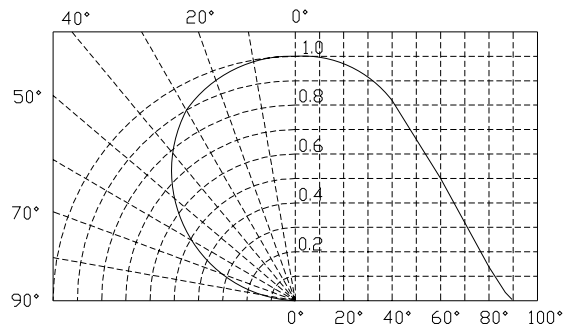


Diagram characteristics of radiation



Reflow profile

■ Soldering condition

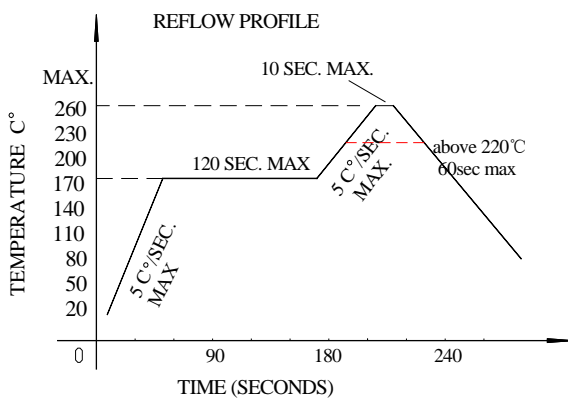
- Recommended soldering conditions

| Reflow Soldering | | Hand Soldering | |
|------------------|------------------------------|----------------|----------------------------------|
| Pre-heat | 160~180°C | Temperature | 300°C Max. |
| Pre-heat time | 120 seconds Max. | Soldering time | 3 second Max. (one time only) |
| Peak temperature | 260°C Max. | | |
| Soldering time | 10 seconds Max. | | |
| Condition | Refer to Temperature-profile | | |

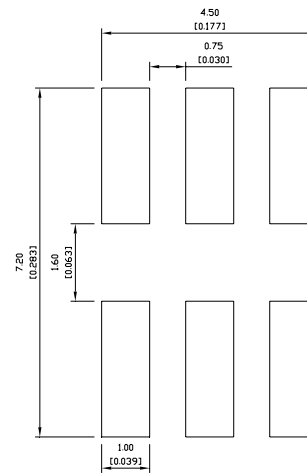
- After reflow soldering rapid cooling should be avoided

■ Temperature-profile (Surface of circuit board)

Use the following conditions shown in the figure.



RECOMMEND PAD DESIGN (Units: mm)



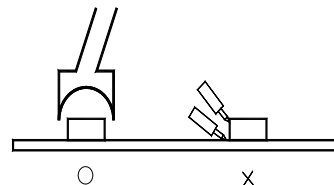
1. Reflow soldering should not be done more than two times
2. When soldering ,do not put stress on the LEDs during heating

■ Soldering iron

1. When hand soldering, keep the temperature of the iron under 300°C, and at that temperature keep the time under 3 sec.
2. The hand soldering should be done only a time
3. The basic spec is ≤ 5 sec. when the temperature of 260°C, do not contact the resin when hand soldering

■ Rework

1. Customer must finish rework within 5 sec under 260°C
2. The head of iron can not touch the resin
3. Twin-head type is preferred.



■ CAUTIONS

The encapsulated material of the LEDs is silicone . Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the picking up nozzle, the pressure on the silicone resin should be proper.



Reliability

(1)TEST ITEMS AND RESULTS

| Type | Test Item | Test Conditions | Note | Number of Damaged |
|------------------------|--|---|-----------|-------------------|
| Environmental Sequence | Resistance to Soldering Heat(Reflow Soldering) | Tsld=260°C, 10sec | 2 times | 0/22 |
| | Temperature Cycle | -40°C 30min ↑↓5min 100°C 30min | 100 cycle | 0/100 |
| | Thermal Shock | -40°C 15min ↑↓ 100°C 15min | 100 cycle | 0/100 |
| | High Temperature Storage | T _a =80°C | 1000 hrs | 0/100 |
| | Temperature Humidity Storage | T _a =60°C RH=90% | 1000 hrs | 0/100 |
| | Low Temperature Storage | T _a =-30°C | 1000 hrs | 0/100 |
| | Power On/off Cycle Test IF=30mA | On 2 hours ↑↓ Off 10min | 100 cycle | 0/100 |
| Operation Sequence | Life Test | T _a =25°C I _F =20mA | 1000 hrs | 0/100 |
| | High Humidity Heat Life Test | 60°C RH=90% I _F =20mA | 500 hrs | 0/100 |
| | Low Temperature Life Test | T _a =-20°C I _F =20mA | 1000 hrs | 0/100 |
| | Drop | 75cm | 3 times | 0/10 |

(2)CRITERIA FOR JUDGING THE DAMAGE

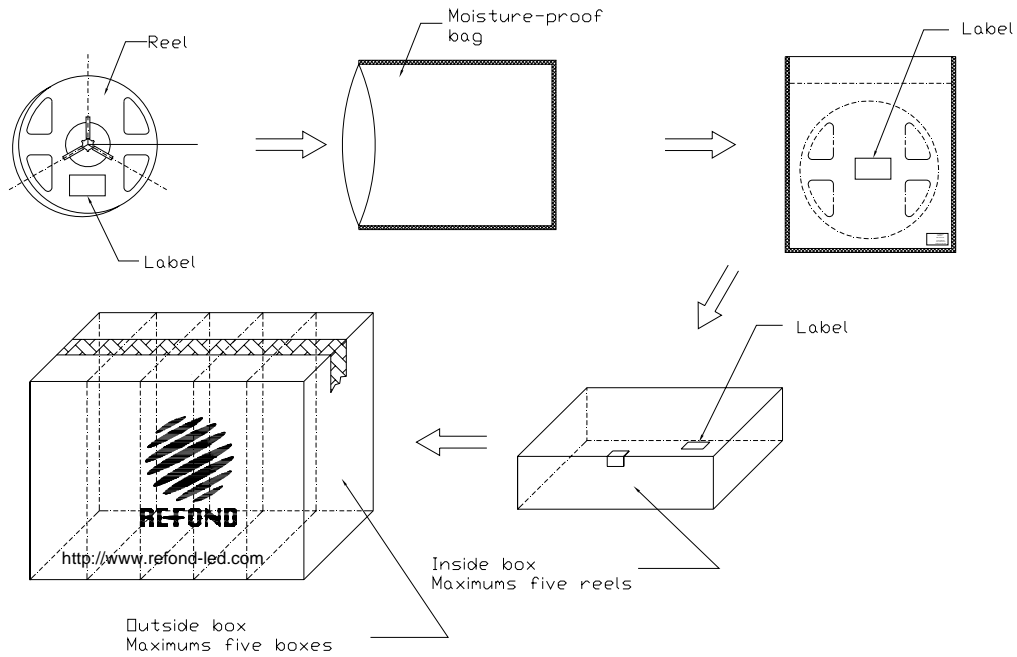
| Item | Symbol | Test Conditions | Criteria for Judgement | |
|--------------------|--------|-----------------|------------------------|-------------|
| | | | Min. | Max. |
| Forward Voltage | VF | IF=10mA | - | U.S.L*)×1.1 |
| Reverse Current | IR | VR=5V | - | U.S.L*)×2.0 |
| Luminous Intensity | IV | IF=10mA. | L.S.L**)*×0.7 | - |

U.S.L.: Upper Standard Level

L.S.L.: Lower Standard Level



Packaging specifications



■ Label

| | |
|----------|-----|
| PART NO. | |
| LOT NO. | |
| | |
| QTY: | PCS |
| DATE: | |
| | |

CAUTIONS

Package specifications

Reeled products (numbers of products are 1,000pcs) packed in a seal off moisture-proof bag along with a desiccant one by one, Four moisture-proof bag of maximums (total maximum number of products are 4,000pcs) packed in an inside box (size: about 250mm x about 250 x about 68mm) and Five inside boxes of maximums are put the outside box (size: about 360mm x about 265mm x about 255mm) Together with buffer material, and it is packed. (Part No., Lot No., quantity should appear on the label on the moisture-proof bag, part No. And quantity should appear on the label on the cardboard box.) The number of the loading steps of outside box (cardboard box) has three steps.

Storage conditions

Before opening the package:

The LEDs should be kept at 30°C or less and 90%RH or less. The LEDs should be used within a year. When storing the LEDs, moisture proof packaging with absorbent material (silica gel) is recommended.

After opening the package:

The LEDs should be kept at 30°C or less and 70%RH or less. The LEDs should be soldered within 168 hours (7days) after opening the package. If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture absorbent material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again.